

HOT WATER RECIRCULATION LOOP CONFIGURATION ACCELERA E MODELS

- To install a recirculation loop on an Accelera E model machine, the return of the loop must be plumbed to a tee connector installed on the T&P valve port, as in the figure below. If the recirculation loop return is plumbed to the cold water inlet, the machine will not work properly.
- 2. Plumb the loop as shown in the diagram below. The circulation pump may be installed on either the send or the return side.
- 3. An aquastat must always be used on the recirculation loop so that it is not constantly circulating. Without this installed, the unit may experience intermittent '8' error codes.
- 4. The flow rate must also be set to approximately 1 gpm. If the flow rate of the loop is higher than 1 gpm, the machine will not function properly.

